

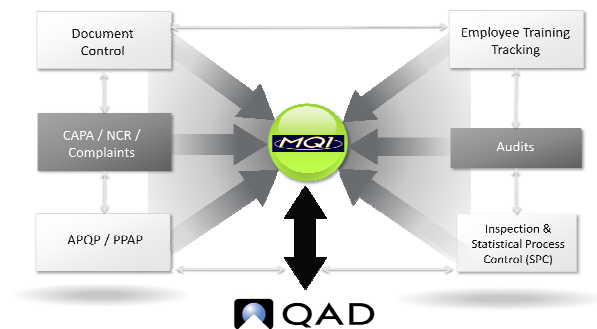


Enterprise Quality Management Software for QAD

From the shop floor to the boardroom, CEBOS' MQ1 enterprise quality management software enables organizations to save thousands of hours complying with quality requirements each year, by automating the quality management system's required processes while sharing common data directly with QAD's ERP products.

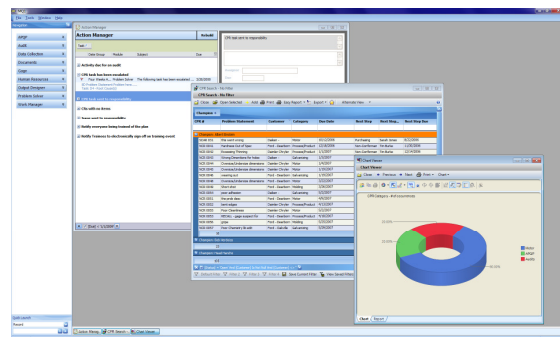
To successfully compete in today's competitive global marketplace, a functioning quality management system is important. To be a best in class performer, an optimized, efficient quality management system is paramount! Achieving this is no easy task, particularly as quality requirements (e.g., ISO, TS, FDA, cGxP, etc.) are ever-changing. The challenges that ensue from these ever-changing requirements undoubtedly include:

- Management of many, disparate quality management systems including: document control, corrective / preventive action (CAPA) including non-conformances, complaints, supplier corrective actions, advanced product quality planning (APQP) and production part approval process (PPAP), employee training tracking, audits, shop floor data collection/SPC, gage and equipment management to name a few.
- Compliance to the standards while significantly reducing audit preparation and actual audit time.
- Elimination of non-value added time to manually complete required quality processes.
- Data input duplication with the same data being input into many business systems.
- Inability to access key performance indicators through real time graphical dashboards.



Compounding these challenges, organizations generally use many separated, disconnected systems to manage the quality system. These systems include spreadsheets, Access databases, internally developed systems and third party software. The result of these challenges is a significant time investment by all company personnel to support the quality management system.

QAD's partner CEBOS, and its flagship product MQ1, solve these challenges by offering a functionality rich, enterprise quality management software solution. MQ1 allows end users to configure to their business process requirements ensuring they not only meet internationally recognized compliance requirements, but also meet specific requirements of their individual customers. MQ1 focuses on automating quality system tasks, eliminating non-value added staff time to complete menial activities. All this while seamlessly integrating common data with QAD!





Key Features of Enterprise-Wide Quality Management Software

Document Control

- One secure place to always find and view the latest revision
- Complete revision control with automated workflows and access to achieved revisions
- Full audit trail with electronic signatures to automate the review and approval workflow

CAPA / NCR / Complaint Management

- Complete, closed loop automated problem solving functionality
- User configurable (i.e., user can build their own) workflows for any type of problem including: corrective and preventive actions, non-conformances, complaints, internal issues, warranty, safety, environmental, audit findings and many more
- Best practice / lessons learned enforcement through configurable required checklists, reviews and approvals, dependencies and more
- Full audit trail with electronic signatures to automate the review and approval workflow

APQP / PPAP Management

- Fast PPAP creation and automated approval process with revision history and audit trail
- Completely linked documentation allows changes to take minutes instead of hours
- Ties corrective actions directly to the FMEA
- Automatically builds operator instruction/check sheets
- Ties in any document required by the customer as part of the PPAP
- Full program/project management with automated, configurable workflow

Employee Training Tracking

- Manage all employee training requirements
- Proactive alerts of ongoing training needs
- Graphical training effectiveness analysis

Audit Management

- Manage the entire audit process from scheduling to audit finding follow up
- Supports all types of auditing from internal, process, supplier, environmental, safety, layered process, and many more
- Ties to a comprehensive, closed loop corrective action system to ensure findings do not go unresolved

Inspection and Statistical Process Control

- On-line shop floor inspection and data entry
- Deep ties to the into APQP module's control plan for ease in data collection setups and shop floor inspection plan creation / ongoing management
- SPC functionality with user configurable reporting



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